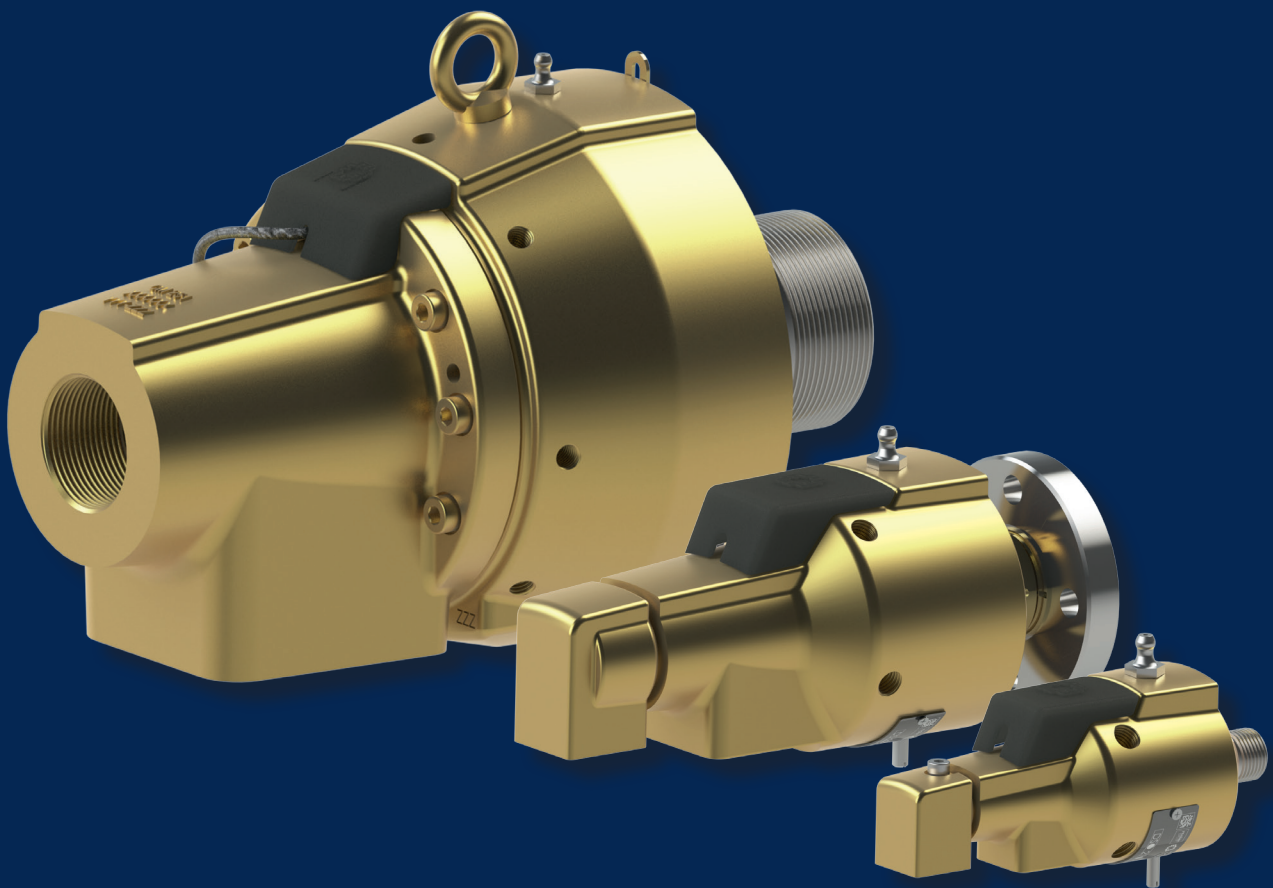


ROTARY JOINTS SERIES DS



SENSOR READY SUPERIOR PERFORMANCE SMART CUSTOMISING

Rotary joints of the DS series are suitable for high speeds with low frictional torque, especially suitable for non-driven rolls. They are available from size DN 10 (3/8") to 80 (3 1/2") as mono- and duo-flow versions and are designed for the passage of water, heat transfer oil, air and technical gases.

Optionally, a monitoring sensor system for seal wear and other process values can be integrated. The recipe for success of the **maierGROUP's** rotary joints: intensive development, combined with tests in the laboratory and in practice - for high performance of machines and plants in different industries.

MODULAR DESIGN

- + 1:1 interchangeability
- + Simplified stock-keeping
- + Fast availability

INTERNAL PIPE SUPPORT

- + High flexibility
- + Wear-optimised (B2) principle
- + Smooth running even at high speeds (B2)

HIGH-END MECHANICAL SEAL

- + Highest reliability
- + Longest service life
- + Low frictional torque

IMPROVED BEARING SEALING

- + Protects bearings from leakage
- + Improved reliability

INTELLIGENT SENSORS (retrofitable)

- + Condition monitoring
- + Safety monitoring
- + Process monitoring

COMPRESSION SPRING OUTSIDE OF THE MEDIA FLOW

- + Higher flow rate
- + Better flow characteristics
- + Minimum pressure drop

DESIGN CHARACTERISTICS

- Self-supporting design
- Two ball bearings, lubricated for life up to 80°C
- Primary seal: mechanical seal (axial)
- Secondary seal: O-rings
- Bearing protection seal: lip seal and O-ring
- Modular design

 HOT WATER

 COOLING WATER

 HEAT TRANSFER OIL

 AIR / TECHNICAL GASES

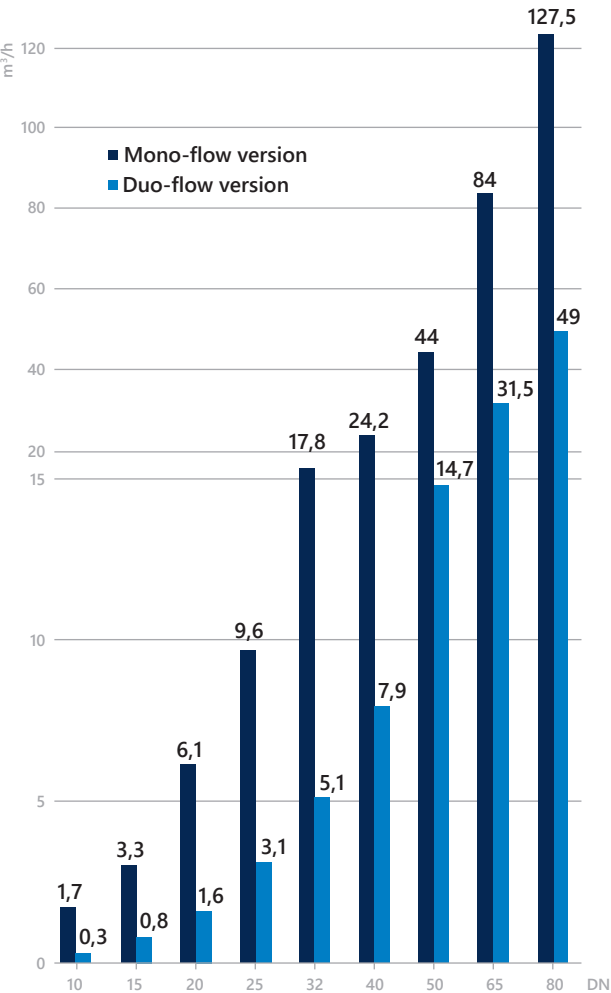
MAXIMUM APPLICATION DATA

The possible application data result from the selected sealing combination. The combination of maximum values should be avoided. Deviating media and application data on request.

No.	Sealing combination		Medium	Temperature	Pressure
1	Stainless steel	Synthetic carbon	Water	-10 ... + 80°C	10 bar
3	Superhard	Synthetic carbon	Water, Heat transfer oil	-10 ... +140°C 0 ... +160°C	10 bar
4	Superhard	Superhard	Polluted water	-10 ... +140°C	10 bar
5	Superhard	Synthetic carbon	Water-glycol mixture, Air	-10 ... +120°C -10 ... + 50°C	10 bar

MAXIMUM FLOW RATE

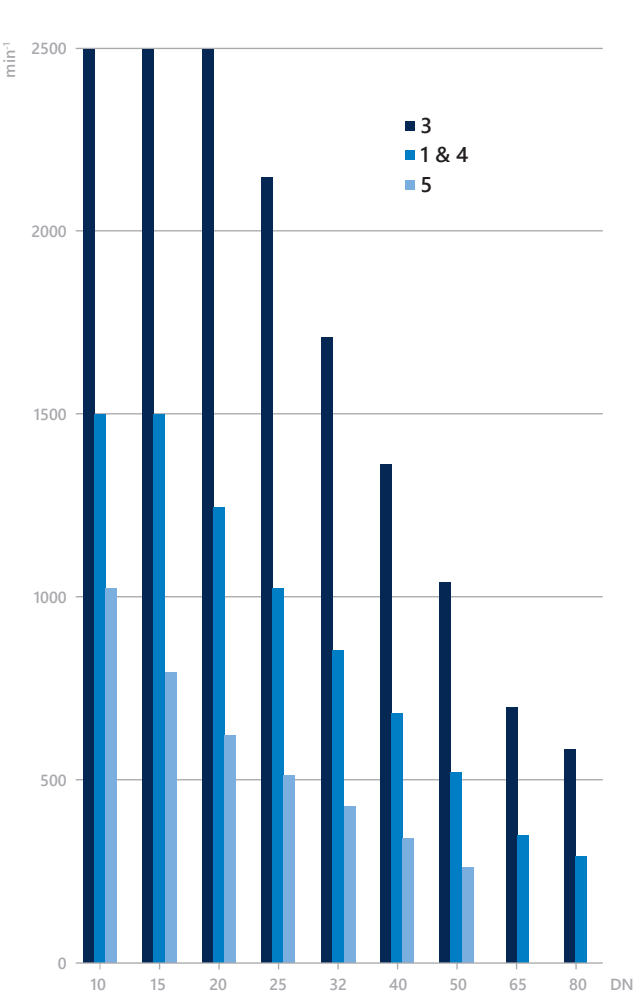
in relation to the nominal size DN



At maximum flow rate, the pressure loss is approx. 1 bar.

MAXIMUM SPEED

In relation of sealing combination to nominal size



Learn more about the series DS.



MODULAR IN EVERY RESPECT

The rotary joints of the DS series are characterised by their modular design. The **ordering designation** is used to determine the type, nominal size, connection-, and seal specifications.

SERIES

- DS Rotary joint
- DSI Rotary joint with integrated wear sensor - Sense W (further sensors on request)

NOMINAL SIZE DN IN MM
10, 15, 20, 25, 32, 40, 50, 65, 75, 80

DS I R2 40 R 5 1 5 -X1297

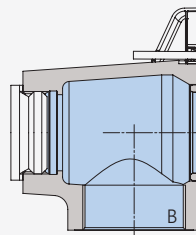
VARIANT INDEX FOR SPECIAL DESIGN

- X_ Generated by our maierCONFIGURATOR according to the modular system
- S_ Special design that goes beyond the modular system, is assigned by the factory

DESIGN

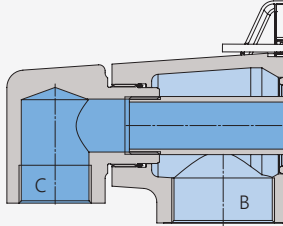
Mono-flow version

- 1 No inner pipe

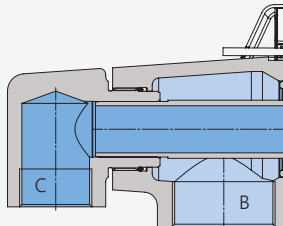


Duo-flow version

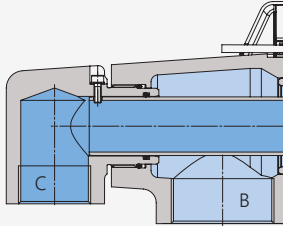
- 2 For fixed inner pipe (screwed in)



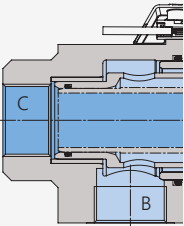
- R2 for rotating inner pipe, borne in elbow-, or slide bushing



- O2 Fixed inner pipe floating, secured with screw



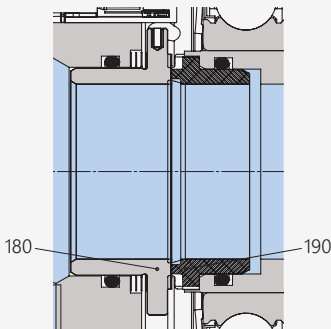
- B2 for rotating inner pipe, supported in the rotor



Housing connection B radial - Housing connection C radial

Housing connection B radial - Housing connection C axial

SEALING COMBINATION OF MECHANICAL SEAL SET



No.	mechanical Seal (180)	counter face (190)
1	Stainless steel for water up to +80°C	Synthetic carbon
3	Superhard for water up to +140°C for heat transfer oil up to +160°C	Synthetic carbon
4	Superhard for contaminated water up to +140°C	Superhard
5	Superhard for water-glycol mix up to +120°C for air up to +50°C	Synthetic carbon

ROTOR DESIGN

- R Right-hand thread
- L Left-hand thread
- F Fixed flange
- K K-flange (loose flange)

ROTOR CONNECTION- AND SEAL

- 1 Copper sealing ring, G-thread
 - 2 60° centring and sealing cone, G-thread
 - 3 BSPT thread
 - 4 NPT thread
- 0 Fixed flange with O-ring or flat packing
 - 0 K flange (loose flange) with flat packing
- Sealing via thread

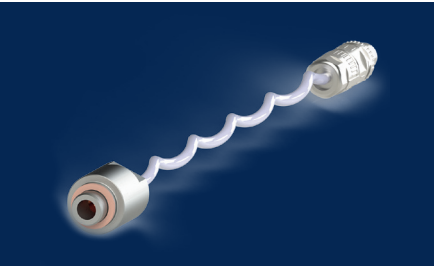
 - 3 BSPT thread
 - 4 NPT thread

COMBINATION OF HOUSING CONNECTIONS

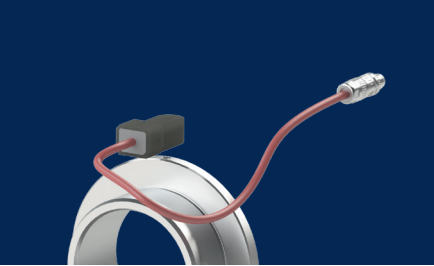
Connection B	Connection C	Inner pipe	Connection B	Connection C	Inner pipe
1 G, radial	G, radial	G	5 Flange, radial	Flange, radial	G
2 NPT, radial	NPT, radial	G	6 NPT, radial	NPSC, axial	NPT
3 G, radial	G, axial	G	7 NPT, radial	NPT, radial	NPT
4 NPT, radial	NPT, axial	G	9 Special version		

SENSOR READY
maierCONNECT

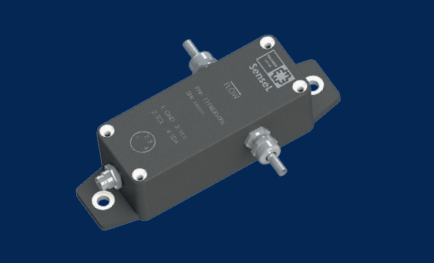
- SAFETY
- ENERGY EFFICIENCY
- FORWARD-LOOKING MAINTENANCE
- PROCESS OPTIMISATION



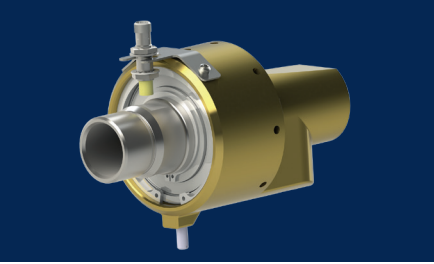
SENSE P/T
PRESSURE-TEMPERATURE-sensor
20 bar and up to 250°C



SENSE W
WEAR-sensor for seal monitoring



SENSE L
LEAKAGE-sensor for water and oil



SENSE S
SPEED-sensor for simple speed monitoring



LINK C
The efficient way to send rotary joint data to the PLC or the cloud via IO-Link.



Dimensions



The intelligent monitoring sensors can record all relevant rotary joint data. The "Link C" processing module converts the data into IO-Link.

The data obtained can be forwarded to your machine control or the cloud with the aid of evaluation electronics.



SENSE W

Wear monitoring

Continuous monitoring of the mechanical seal can prevent **unplanned machine downtime** and detect unusual conditions.

SENSE S

Speed monitoring

Simple monitoring, especially of non-driven rollers for "smooth" running.

SENSE L

Leakage monitoring

Unpredictable media leaks, especially environmentally hazardous media, are detected by the leakage sensor and can thereby be kept to a minimum.

SENSE P/T

Pressure and temperature monitoring

Monitoring important process parameters helps both the quality of the end product and the rotary joint by detecting and avoiding situations such as dry running.



Learn more about
sensor technology.



SUSTAINABLE SERVICE

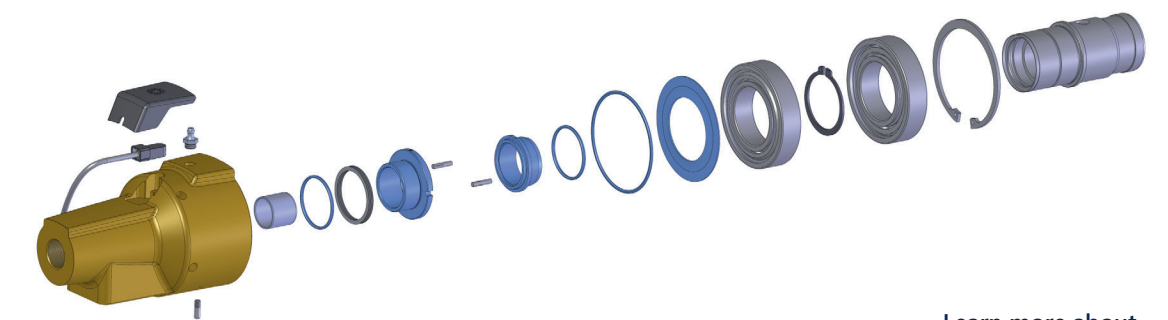
With original spare parts from the **maierGROUP**, we guarantee the best quality, a long service life and high system availability. For the DS series, you can obtain complete repair kits that enable the simple replacement of wearing parts. Alternatively, we offer professional repair by **maierGROUP** specialists at the factory or at your site.

STANDARD REPAIR KIT

This repair kit contains all components that are subject to mechanical wear (mechanical seal, ball bearings, slide bushing), or which have to be replaced due to ageing (elastomers). Additionally included are the fastening parts, such as screws and retaining rings which always have to be replaced during the repair. For the DSI version, the repair kit also contains spare parts for the wear sensor.

SMALL REPAIR KIT (DN65 TO DN80)

For nominal sizes 65 to 80, the main housing can be separated from the bearing housing for easy repair. For this reason, in addition to the comprehensive repair kit, a small repair kit is also available, which only contains parts of the mechanical seal. Depending on the maintenance interval, a choice can be made between minor and major maintenance.



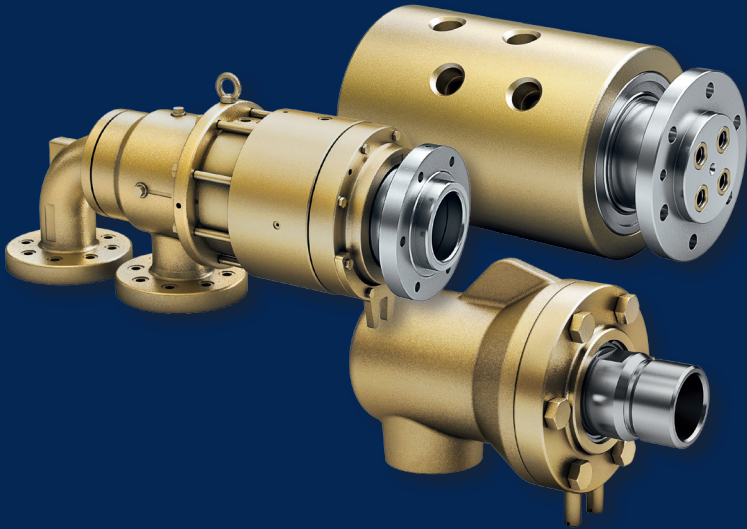
Learn more about
our service.



SMART CUSTOMISATION maierCONFIGURATOR

With the **maierCONFIGURATOR** developed by **maierGROUP**, you can quickly and conveniently select the most suitable rotary joint for you. With the help of your operating parameters, the **maierCONFIGURATOR** will dimension the ideal rotating union. In addition, different connections, materials and installation positions can be selected. You will receive your configuration result conveniently by e-mail in the form of a drawing, a 3D model in STEP format and a commercial offer.





Rotary joints of the **maierGROUP** – a union **for life**

Christian Maier GmbH & Co. KG

Würzburger Straße 67–69
89520 Heidenheim
Germany

+49 7321 317-0
vkd@maier-heidenheim.de
maier-heidenheim.com

Maier Rotary Joints (Kunshan) Co. Ltd.

No. 329 Jujin Road, Zhang Pu Township
215321 Kunshan, Jiang Su Province
China

+86 512 368 53 832
sales@maierchina.com
maier-heidenheim.com/zh-hans/

Maier Italia S.r.l.

Via E. Toti 3
21040 Gerenzano (VA)
Italy

+39 0296 24 82 88
info@maier-italia.com
maier-italia.com

Maier Rotary Joints Singapore Pte Ltd

4 Battery Road # 25-01
Bank of China Building
Singapore 049908

+65 6525 5198
jimmy.lim@maier-heidenheim.de
maier-heidenheim.com

Maier America LLC

1856 Corporate Drive, STE 110
Norcross, GA 30093
USA

+1 770 409 0022
info@maieramerica.com
maieramerica.com